



# Insulation tapes

## SELF-ADHESIVE TAPES IN PVC

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**Rayteam**  
Self-adhesive for general use



**Raytech Super 3-3**  
Self-adhesive for low and high temperatures

**Raytech 2-2**  
Heavy duty self-adhesive



## SELF-AMALGAMATING

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**Raytech 2.3**  
Insulation tape EPR



**Raytech 23 BT**  
LV insulation tape



**Raytech Super 23**  
Silicone insulation tape





SPECIAL TAPES

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**MCA-FV**  
Fibreglass self-adhesive  
tape



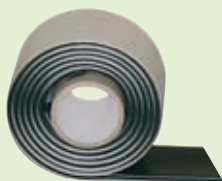
**Raycopper**  
Copper braid tape



**MCA-ALL**  
Self-adhesive  
aluminium tape



**Raytech 7-0**  
Silicone insulation tape



**Raytefill**  
Heavy duty  
insulation tape





# Rayteam

Self-adhesive for general use

PVC adhesive tape for electrical applications and mechanical protection for general use. Recommended for insulating low-voltage joints and for covering cables, accessories and products in general. It is self-extinguishing and does not propagate fire. Excellent resistance to ageing, exposure to weather conditions, hydrocarbons and chemical solvents in general.

Approvals  
Complies with standards  
UL 510 • CEI 15-15  
CEI 60454 (EN60454)

VDE marking



### 0,13 mm

Product	Width	Thickness	Length
Rayteam 1925/13	19 mm	0,13 mm	25 m
Rayteam 1510/13	15 mm	0,13 mm	10 m

### 0,15 mm

Rayteam 1925	19 mm	0,15 mm	25 m
Rayteam 1510	15 mm	0,15 mm	10 m
Rayteam 2525*	25 mm	0,15 mm	25 m
Rayteam 1525	15 mm	0,15 mm	25 m



Available colours: black, grey, white, red, blue, brown, yellow/green.  
\* only black, white and grey. Contact Raytech for other sizes and thicknesses.

Property	Test method	Typical values
Breaking Strength (tensile)	ASTM-D-1000	65N/25 mm width min
Elongation at break	ASTM-D-1000	> 200 %
Adhesion to steel	ASTM-D-1000	6 N/25 mm width
Adhesion to backing	ASTM-D-1000	6 N/25 mm width
Self-extinguishing	ASTM-D-1000	self ext. 4 max
Operating temperature	UL 510	-5°C / 85°C
Electric strength after exposure to damp environment	ASTM-D-1000	40 kV/mm min



## Raytech Super 3-3

Self-adhesive for use at low and high temperatures

PVC adhesive tape with excellent electrical and mechanical properties for a wide range of working temperatures. This tape is particularly suitable for use at low temperatures and in all weather conditions, including the most extreme. The tape is flame retardant and self-extinguishing. It is recommended as the primary insulation for joints up to 0.6/1 kV, and as the outer covering for joints and other products, and for all applications at low temperatures.

Product	Colour	Width	Thickness	Length
Raytech Super 3-3	●	19 mm	0,18 mm	20 m

Property	Test method	Typical values
Breaking Strength (tensile)	ASTM-D-1000	80N/25 mm width min
Elongation at break	ASTM-D-1000	240% min
Adhesion to steel	ASTM-D-1000	>7 N/25 mm width
Adhesion to backing	ASTM-D-1000	>7 N/25 mm width
Adhesion to backing at -7°C	ASTM-D-1000	>18 N/25 mm width
Self-extinguishing	ASTM-D-1000	self ext. 4 max
Operating temperature	CSA-22.2	-18°C / 105°C
Electric Strength after exposure to damp environment	ASTM-D-1000	51 kV/mm min



### Approvals

UL 510  
CSA 22.2  
ASTMD-3005  
HH-I-595C  
CEI15-15  
CEI 60454 (EN60454)

## Raytech 2-2

Heavy duty thickness auto-adhesive

PVC adhesive tape for electrical and mechanical purposes even in the most severe conditions (0.25 mm. thick). Particularly suitable for insulating and protecting cables, accessories and other products against adverse weather conditions and industrial solvents, and as a primary low voltage joint insulation. It is self-extinguishing and non flame-propagating. It has excellent wear resistance, even when it is installed and working under very severe conditions.

Product	Colour	Width	Thickness	Length
Raytech Super 2-2	●	19 mm	0,25 mm	20 m

Property	Test method	Typical values
Breaking Strength (tensile)	ASTM-D-1000	125N/25 mm width min
Elongation at break	ASTM-D-1000	>200 %
Adhesion to steel	ASTM-D-1000	>6 N/25 mm width
Adhesion to backing	ASTM-D-1000	>6 N/25 mm width
Self-extinguishing	ASTM-D-1000	self ext. 4 max
Working temperature maximum	CSA-22.2	105°C
Operating temperature	UL 510	-10°C
Electric strength after exposure to damp environment	ASTM-D-1000	40 kV/mm min



### Approvals

UL 510  
CSA 22.2  
ASTM-D-2301  
MIL-I-7798A  
CEI 15-15  
CEI 60454 (EN60454)



## Approvals

ASTM-D-4388  
 HH-I-553C/Grade A  
 MIL-I-3825 B

## Raytech 2.3

### EPR Self-amalgamating low and high voltage tape

This ethylene-propylene (EPR) self-amalgamating tape is used for insulating and sealing high voltage electrical joints for voltages up to Um 72 kV. It amalgamates rapidly, adapting itself to the product underneath, forming a solid unit without air bubbles. It is particularly resistant to partial discharges (corona), with the characteristics remaining unchanged with time. Joints must be protected with a PVC tape or similar.

Product	Colour	Width	Thickness	Length
Raytech 2.3	●	19 mm	0,76 mm	9 m

Property	Test method	Typical values
Breaking Strength (tensile)	ASTM-D-4325	2.8 MPa min
Elongation at break	ASTM-D-4325	800% min
Amalgamation ability	ASTM-D-4325	2,0 mm
Overload temperature	ASTM-D-4388	130°C
Operating temperature	ASTM-D-4388	90°C
Dielectric strength	ASTM-D-4325	35 kV/mm min
Relative dielectric constant	ASTM-D-4325	2.7
Volume resistivity	ASTM-D-4325	10 <sup>15</sup> Ω cm min
Resistance to ozone	ASTM-D-4325	Positive
Resistance to U.V.	ASTM-D-4325	Positive



## Approvals

UL 510

## Raytech 23 BT

### Low voltage Self-amalgamating tape

This rubber self-amalgamating low voltage tape (0.6/1 kV) is used for insulating and sealing low voltage electrical joints. It amalgamates rapidly, adapting itself to the product underneath, forming a solid unit. The joints must be protected with a PVC tape. The characteristics remain unchanged with time.

Product	Colour	Width	Thickness	Length
Raytech 23 BT	●	19 mm	0,76 mm	6,7 m

Property	Test method	Typical values
Breaking Strength (tensile)	ASTM-D-4325	1.8 MPa min
Elongation at break	ASTM-D-4325	300 % min
Amalgamation ability	ASTM-D-4325	2,0 mm
Overload temperature	ASTM-D-4388	100°C
Operating temperature	ASTM-D-4388	90°C
Dielectric strength	ASTM-D-4325	20 kV/mm min





## Raytech Super 23

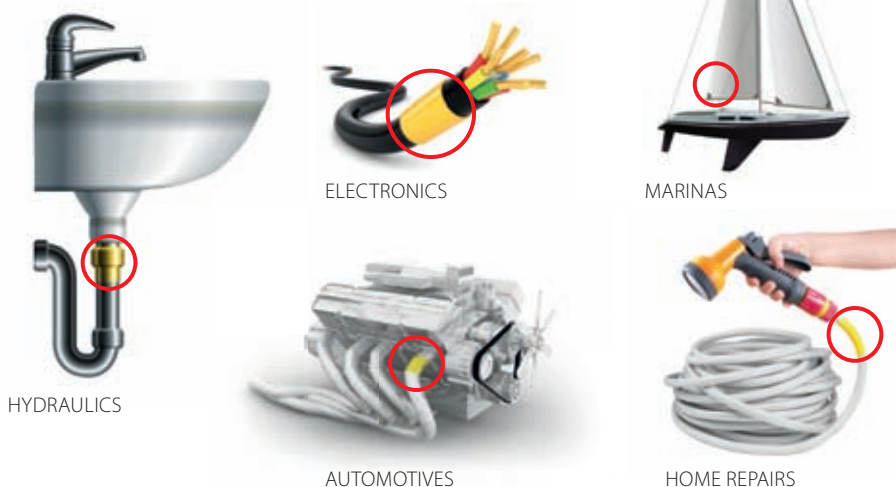
Self-amalgamating insulation tape for harsh applications

Raytech Super 23 tape is an elastomeric tape that self-amalgamates to a single mass at room temperature: the layers merge simply upon contact to create a solid mass with excellent physical, thermal and electrical characteristics. Thanks to its distinct characteristics of water repellency, it is ideal for the isolation and protection of electrical components, even in the presence of moisture or when exposed to weathering. Simply clean the surfaces to be coated and apply the tape, pulling it slightly, eliminating the separator.

Product	Colour	Width	Thickness	Length
Raytech Super 23	●	25 mm	0,5 mm	5 m

Property	Test method	Typical values
Density	-	1,21
Hardness	-	60 Shore A (±5)
Tensile strength	ASTM-D-4325	≥5,9 N/mm <sup>2</sup>
Elongation at break	ASTM-D-4325	≥450%
Dielectric strength	ASTM-D-4325	≥25 kV/mm
Relative dielectric constant	ASTM-D-4325	2,8 ÷ 3
Loss factor (tan δ)	ASTM-D-4325	1,1 x 10 <sup>3</sup> ÷ 2,5 x 10 <sup>3</sup>
Volume resistivity	ASTM-D-4325	3 x 10 <sup>15</sup> ÷ 1 x 10 <sup>16</sup> Ω cm

- Waterproof and water-repellent
- Excellent resistance to ageing
- Self-amalgamates to a single mass
- Highly conformable
- Once applied maintains characteristics over time
- Resistant to high temperatures





Approvals  
MIL-I-17695 A

## Raytefill

### Thick low voltage Self-amalgamating tape

This self-amalgamating thick-wall (3.2mm) has been specially designed for the rapid reconstruction of low-voltage cable insulation, to cover complex shapes (insulating and covering joints between busbars and relative bolts, clamps, etc.) and to seal against possible penetration of humidity. Once applied it becomes a solid, absolutely non-porous mass, with first class electrical qualities and ageing resistance, perfectly suited to the product it is covering.

Product	Colour	Width	Thickness	Length
Raytefill	●	38 mm	3,2 mm	1,5 m

Property	Test method	Typical values
Ultimate elongation	ASTM-D-4325	>1000 %
Amalgamation ability	ASTM-D-4325	2,0 mm
Operating temperature: Continuous	ASTM-D-4388	90°C
Operating temperature: Overload	ASTM-D-4388	95°C
Dielectric strength	ASTM-D-4325	23,0 kV/mm



Approvals  
ASTM-D-2148  
MIL-I-46852A

## Raytech 7-0

### Self-amalgamating silicone rubber tape

This self-amalgamating silicone rubber tape is used for covering medium and high voltage terminations on extruded cables up to Um 72 kV, because of its first-rate performance for electrical installations in damp or polluted environments, against corrosion, corona and against ageing. It is used as an insulation up to 180°C due to its excellent heat properties. It can be perfectly adapted to all the shapes to be covered.

Product	Colour	Width	Thickness	Length
Raytech 7-0	●	25 mm	0,51 mm	9,1 m

Property	Test method	Typical values
Elongation at break	ASTM-D-1000	>500%
Resistance to U.V.	ASTM-D-4325	Positive
Resistance to ozone	ASTM-D-4325	Positive
Working temperature maximum	ASTM-D-4388	180°C
Dielectric strength	ASTM-D-4325	>35 kV/mm

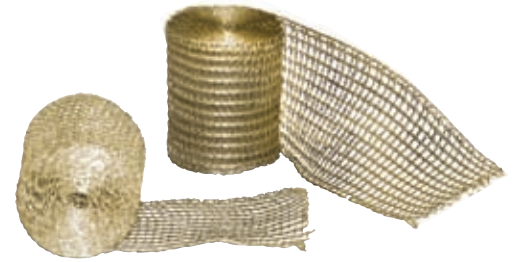


## Raycopper

Tinned copper mesh tape for electrical screening

Product	Colour	Width	Thickness	Length
Raycopper 1000	Silver	60 mm	0,3 mm	1 m
Raycopper 2000	Silver	60 mm	0,3 mm	2 m
Raycopper 3000	Silver	60 mm	0,3 mm	3 m
Raycopper 5000	Silver	60 mm	0,3 mm	5 m
Raycopper 6000	Silver	60 mm	0,3 mm	6 m

Property	Typical values
Material	Tinned copper mesh tape with high flexibility
Elongation at break	70% min
Breaking Strength (tensile)	35 N/10 mm
Volume resistivity	0,3 cm



## MCA-FV

Fiberglass adhesive tape

Self-adhesive mono-directional fiberglass tape with polypropylene support. Suitable for cable fixing on pipes (i.e.: Raytech MCA... cables for electrical tracing), and for any kind of strong fixing. Inextensible, it is suitable for temperatures up to 130°C.

Product	Colour	Width	Thickness	Length
MCA-FV	white	12 mm	0,13 mm	50 m

Property	Test method	Typical values
Breaking Strength (tensile)	AFERA 4004	130 N/cm min
Ultimate elongation	AFERA 4005	5%
Adhesion to steel	AFERA 4001	4 N/cm min
Adhesion to backing	AFERA 4001	3 N/cm min



## MCA-ALL

Self-adhesive aluminium tape

Self-adhesive adhesive aluminium tape suitable for fixing on flat surfaces (i.e.: for heating cable fixing on tanks outer surfaces); used also for holes or abrasion repairs on metallic or plastic surfaces. Strong adhesion.

Product	Colour	Width	Thickness	Length
MCA-ALL 25	Aluminium	25 mm	0,06 mm	50 m
MCA-ALL 75	Aluminium	75 mm	0,06 mm	50 m

Property	Typical values
Breaking Strength (tensile)	1,2 da N/cm min
Elongation at break	5% min
Adhesion to steel	4 N/cm min
Adhesion to backing	4,5 N/cm min
Flame resistance BS476-7	Class 1

