TAPES



SELF-ADHESIVE TAPES IN PVC

RAYTEAM Self-adhesive for

Self-adhesive for general use



RAYTECH SUPER 3-3

Self-adhesive for low and high temperatures



SELF-AMALGAMATING

RAYTECH 2.3

Insulation tape EPR



RAYTECH 23 BT

LV insulation tape



RAYTEFILL

Heavy duty insulation tape



RAYTECH 7-0

Silicone insulation tape



SPECIAL TAPES

RAYCOPPER

Copper braid tape



MCA-FV

Fibreglass self-adhesive tape



MCA-ALL

Self-adhesive aluminium tape







VDE marking

Complies with standards CEI 60454 (EN60454)



Available colours: black, grey, white, red, blue, brown, yellow/green.

Contact Raytech for other sizes and thicknesses.

Property	Typical values
Breaking Strength (tensile)	30 N/cm min
Elongation at break	> 170 %
Adhesion to steel	1,8 N/cm
Adhesion to backing	1,8 N/cm
Self-extinguishing	Self-extinguishing
Operating temperature	-5°C / 85°C
Electric strength after exposure to damp environment	40 kV/mm min

RAYTEAM

Self-adhesive tape for general use.

PVC adhesive tape for electrical applications and mechanical protection for general use. Recommended for insulating low-voltage joints and for covering cables, accessories and products in general. It is self-extinguishing and does not propagate fire. Excellent resistance to ageing, exposure to weather conditions, hydrocarbons and chemical solvents in general.

PRODUCT	ltem	ltem	Thickness	Width	Length
RAYTEAM 1925/13	270913-000	270913-008	0.12 mm	19 mm	25 m
RAYTEAM 1510/13	021513-000	021513-008	0,13 mm	15 mm	10 m
RAYTEAM 1925	012141-000	012141-004		19 mm	25 m
RAYTEAM 1510	021514-000	021514-006	0,15 mm	15 mm	10 m
RAYTEAM 1525	270999-000	270999-008	0,15 mm	15 mm	25 m
RAYTEAM 2525	280999-000	280997-000		25 mm	25 m
RAYTEAM 1925/13	270913-005	270913-002	270913-006	270913-001	270913-045
RAYTEAM 1510/13	021513-009	021513-002	021513-006	-	021513-045
RAYTEAM 1925	012141-007	012141-001	012141-002	012141-005	012141-003
RAYTEAM 1510	021514-004	021514-001	021514-002	021514-007	021514-003
RAYTEAM 1525	270999-009	270999-002	270999-006	-	270999-045
RAYTEAM 2525	280998-000	-	-	-	-



RAYTECH SUPER 3-3

Self-adhesive tape for use at low and high temperatures.

PVC adhesive tape with excellent electrical and mechanical properties for a wide range of working temperatures. This tape is particularly suitable for use at low temperatures and in all weather conditions, including the most extreme. The tape is flame retardant and self-extinguishing. It is recommended as the primary insulation for joints up to 0.6/1 kV, and as the outer covering for joints and other products, and for all applications at low temperatures.

PRODUCT / Item	Colour	Width	Thickness	Length
RAYTECH SUPER 3-3 3-3061-00-13	•	19 mm	0,18 mm	20 m

Complies with standards CEI 60454 (EN60454)

RAYTECH 2.3

EPR Self-amalgamating tape low and high voltage tape.

This ethylene-propylene (EPR) self-amalgamating tape is used for insulating and sealing high voltage electrical joints for voltages up to Um 72 kV. It amalgamates rapidly, adapting itself to the product underneath, forming a solid unit without air bubbles. It is particularly resistant to partial discharges (corona), with the characteristics remaining unchanged with time. Joints must be protected with a PVC tape or similar.

PRODUCT / Item	Colour	Width	Thickness	Length
RAYTECH 2.3 3-2001-00-13	•	19 mm	0,76 mm	9 m



Property	Typical values
Breaking Strength (tensile)	35 N/cm min
Elongation at break	180 %
Adhesion to steel	> 1,8 N/cm
Adhesion to backing	> 1,8 N/cm
Self-extinguishing	Self-extinguishing
Temperatura d'esercizio	-18°C / 105°C

Electric Strength after exposure 40 kV/mm min to damp environment



Property	Typical values
Breaking Strength (tensile)	2.2 MPa min
Elongation at break	800% min
Overload temperature	130℃
Operating temperature	90°C
Dielectric strength	38 kV/mm min
Volume resistivity	$10^{15}\Omegacm$ min
Resistance to ozone	Positive
Resistance to U.V.	Positive

RAYTECH 23 BT

Low voltage Self-amalgamating tape.

This rubber self-amalgamating low voltage tape (0.6/1 kV)is used for insulating and sealing low voltage electrical joints. It amalgamates rapidly, adapting itself to the product underneath, forming a solid unit. The joints must be protected with a PVC tape. The characteristics remain unchanged with time.

PRODUCT / Item	Colour	Width	Thickness	Length
RAYTECH 23 BT 3-2002-96-13	•	19 mm	0,76 mm	6,7 m



Property	Typical values
Breaking Strength (tensile)	3 MPa min
Elongation at break	500% min
Operating temperature	80°C
Dielectric strength	20 kV/mm min



RAYTEFILL

Thick low voltage Self-amalgamating tape.

This self-amalgamating thick-wall (3.2mm) has been specially designed for the rapid reconstruction of low-voltage cable insulation, to cover complex shapes (insulating and covering joints between busbars and relative bolts, clamps, etc.) and to seal against possible penetration of humidity. Once applied it becomes a solid, absolutely non-porous mass, with first class electrical qualities and ageing resistance, perfectly suited to the product it is covering.

Typical values
0,1 MPa
From -30°C to 80°C
23,0 kV/mm

PRODUCT / Item	Colour	Width	Thickness	Length
RAYTEFILL 3-2140-00-13	•	38 mm	3,2 mm	1,5 m



Complies with standards ASTM-D-2148

RAYTECH 7-0

Self-amalgamating silicone rubber tape.

This self-amalgamating silicone rubber tape is used for covering medium and high voltage terminations on extruded cables up to Um 72 kV, because of its first-rate performance for electrical installations in damp or polluted environments, against corrosion, corona and against ageing. It is used as an insulation up to 180°C due to its excellent heat properties. It can be perfectly adapted to all the shapes to be covered.

Property	Typical values
Elongation at break	300%
Resistance to U.V.	Positive
Resistance to ozone	Positive
Working temperature maximum	180°C
Dielectric strength	24 kV/mm

PRODUCT / Item	Colour	Width	Thickness	Length
RAYTECH 7-0 3-2042-00-13	•	25 mm	0,51 mm	9,1 m

RAYCOPPER

Tinned copper mesh tape for electrical screening.

Property	Typical values
Material	Tinned copper mesh tape with high flexibility
Elongation at break	70% min
Breaking Strength (tensile)	35 N/10 mm
Volume resistivity	0,3 cm

PRODUCT	Item	Colour	Width	Thickness	Length
RAYCOPPER 1000	COPPER-100	Silver	60 mm	0,3 mm	1 m
RAYCOPPER 2000	COPPER-200	Silver	60 mm	0,3 mm	2 m
RAYCOPPER 3000	COPPER-300	Silver	60 mm	0,3 mm	3 m
RAYCOPPER 5000	COPPER-500	Silver	60 mm	0,3 mm	5 m
RAYCOPPER 6000	COPPER-600	Silver	60 mm	0,3 mm	6 m



MCA-FV

Fiberglass adhesive tape.

Self-adhesive mono-directional fibreglass tape with polypropylene support. Suitable for cable fixing on pipes (i.e.: Raytech MCA... cables for electrical tracing), and for any kind of strong fixing. Inextensible, it is suitable for temperatures up to 130°C.

Property	Typical values
Breaking Strength (tensile)	300 N/cm min
Ultimate elongation	8%
Adhesion to steel	2 N/cm min

PRODUCT / Item	Colour	Width	Thickness	Length
MCA-FV 012521-000	White	12 mm	0,13 mm	50 m



MCA-ALL

Self-adhesive aluminium tape.

Self-adhesive adhesive aluminium tape suitable for fixing on flat surfaces (i.e.: for heating cable fixing on tanks outer surfaces); used also for holes or abrasion repairs on metallic or plastic surfaces. Strong adhesion.

Property	Typical values	
Breaking Strength (tensile)	1,2 da N/cm min	
Elongation at break	5% min	
Adhesion to steel	4 N/cm min	
Adhesion to backing	4,5 N/cm min	
Flame resistance BS476-7	Class 1	

PRODUCT / Item	Colour	Width	Thickness	Length
MCA-ALL 75 R42562	Aluminium	75 mm	0,06 mm	50 m

